

# TRIUMPH 5-F6





High performance block bottom bag production – even with highly elastic paper



## Why TRIUMPH 5-F6?

- Advanced paper processing**  
 The TRIUMPH 5-F6 delivers stable, high speed medium and large-format block bottom bag production, even with highly flexible paper qualities such as FibreForm. Optimized web handling, precise sensor technology and advanced machine control ensure reliable performance at high output levels, turning challenging materials into a stable production basis.
- Defines carrier bag production performance**  
 With the TRIUMPH 5-F6, the TRIUMPH series sets a clear benchmark in carrier bag production. Robust mechanical design combined with advanced automation enables high output, reduced waste and minimized machine wear. This performance level supports routine, scalable production.
- Reliable operation – every shift**  
 Processing demanding paper qualities requires more than speed alone. Optimized sensor technology for reliable detection of print marks and web breaks, enhanced software functions and intuitive user guidance support operators in daily production.

## Your advantages

-  Significantly increased shift output with stable high speed performance
-  Improved production reliability with highly flexible paper qualities
-  Simplified and improved machine operation through advanced software and guidance
-  Reduced waste and minimized machine wear

Format ranges	
TRIUMPH 5-F6	
Bag width	180–460 mm (7.09–18.11“)
Bottom width	70–255 mm (2.76–10.00“)
Cut-off length	320–770 mm (12.60–30.3“)
Roll width	max. 1450 mm (max. 57.09“)
Roll diameter	max. 1300 mm (max. 51.18“)



Learn more about TRIUMPH 5-F6:  
[www.garant.wh.group/en/our\\_machines/new\\_machines/block\\_bottom\\_bag\\_machines/](http://www.garant.wh.group/en/our_machines/new_machines/block_bottom_bag_machines/)