TRIUMPH 5 XB

Block bottom bag machine



The **TRIUMPH 5 XB** is the ideal machine for **large-format packaging and carrier bags** and offers a **user friendly touch screen control panel.**



Developed in the year 2014, the TRIUMPH 5 XB as the largest machine in the TRIUMPH series integrates itself seamlessly into the block bottom bag machine program by GARANT. Particularly suitable for the production of large-format carrier bags, the TRIUMPH 5 XB convinces its users through a high degree of automation, due to which relatively small order quantities can be economically produced! Numerous functions and adjustment options can be directly selected via a userfriendly touch panel.

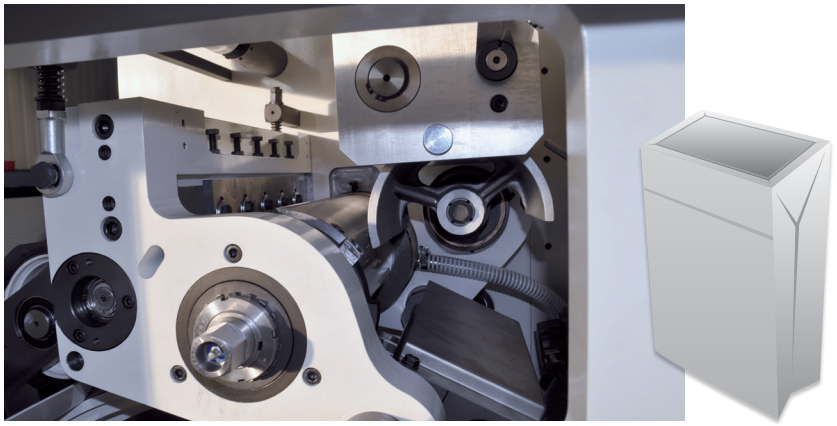
Like all machines in the TRIUMPH series, the TRIUMPH 5 XB can also be equipped with various additional devices and an inline printing mechanism. (Should the requirements change, retrofit solutions are feasible at any time due to the modular component construction!)

Format ranges for the TRIUMPH 5 XB

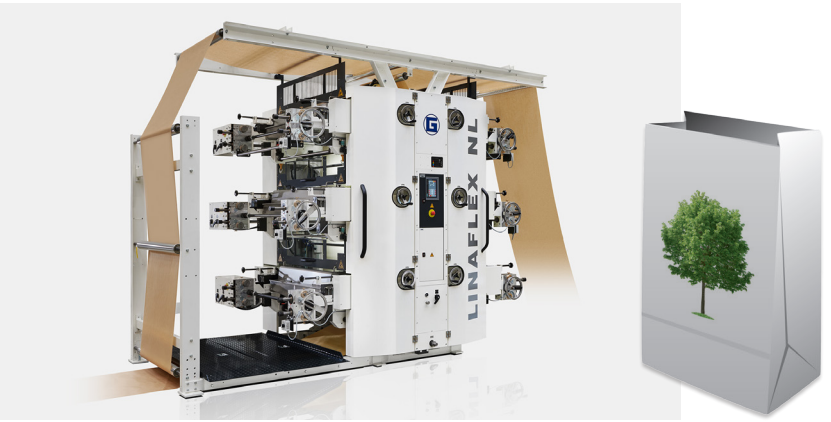
Bag width	12.60–21.26 inch	320–540 mm
Bottom width	4.72–12.60 inch	120–320 mm
Cut-off length	16.54–30.31 inch	420–770 mm

Optional additional devices

Bottom patch unit



Inline printer LINAFLEX NL



Feeding unit/cross pasting



Flat or twisted handle unit



Status: November 2026

Format ranges for all TRIUMPH models

		TRIUMPH 2B	TRIUMPH 2-T8	TRIUMPH 3 MR	TRIUMPH e.BAG	TRIUMPH 5-F6	TRIUMPH 5 XB
Bag width	[mm]	70–230	80–280	105–320	180–460	180–460	320–540
Bottom width	[mm]	40–140	50–170	55–180	70–255	70–255	120–320
Cut-off length	[mm]	200–470	250–550	240–650	320–770	320–770	420–770
Roll width	[mm]	max. 770	max. 920	max. 1070	max. 1450	max. 1450	max. 1520
Roll diameter	[mm]	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300

		TRIUMPH 2B	TRIUMPH 2-T8	TRIUMPH 3 MR	TRIUMPH e.BAG	TRIUMPH 5-F6	TRIUMPH 5 XB
Bag width	[inch]	2.76–9.06	3.15–11.02	4.13–12.60	7.09–18.11	7.09–18.11	12.60–21.26
Bottom width	[inch]	1.57–5.51	1.97–6.69	2.17–7.09	2.76–10.00	2.76–10.00	4.72–12.60
Cut-off length	[inch]	7.87–18.50	9.84–21.65	9.45–25.59	12.60–30.31	12.60–30.31	16.54–30.31
Roll width	[inch]	max. 30.31	max. 36.22	max. 42.13	max. 57.09	max. 57.09	max. 59.84
Roll diameter	[inch]	max. 51.18	max. 51.18	max. 51.18	max. 51.18	max. 51.18	max. 51.18

The specified format ranges define the mechanical limits of the machine. The achievable formats depend on the specific application.

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