TRIUMPH 2B

Block bottom bag machine



With the **TRIUMPH 2B,** you can produce small-format block bottom bags. You can thus profit from several **great benefits.**



Developed and launched by Windmöller & Hölscher in 1982, the TRIUMPH 2B has long been an integral part of GARANT's TRIUMPH machine program.

The machine for the production of small-format block bottom bags convinces especially in long production orders by its reliability. The TRIUMPH 2B achieves this through its product-related design and unprecedented robust construction.

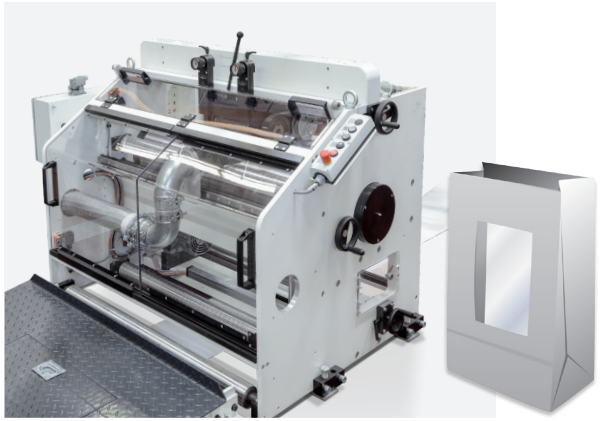
Naturally, the TRIUMPH 2B can be equipped with various additional devices and an inline printing mechanism, and thus set up for specific requirements.

Format ranges for the TRIUMPH 2B

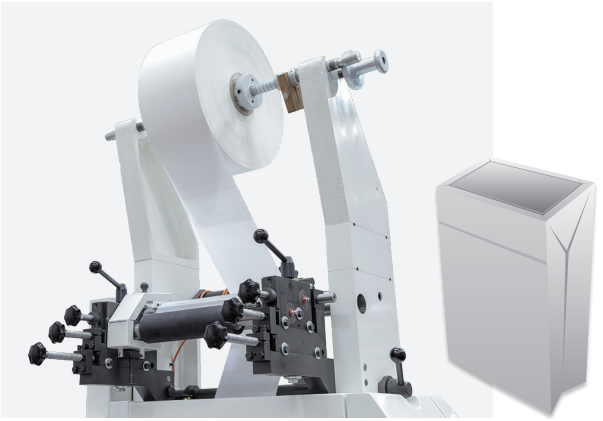
Bag width	2.76–9.06 inch	70–230 mm
Bottom width	1.57–5.51 inch	40–140 mm
Cut-off length	7.87–18.50 inch	200–470 mm

Optional additional devices

SERVO window die cut unit



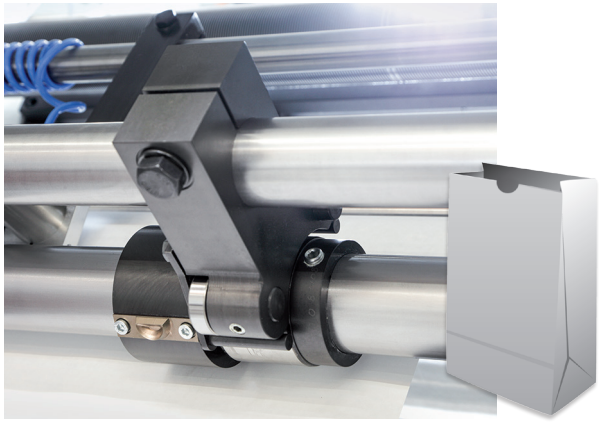
Bottom patch unit



Inline printer LINAFLEX NL



Thumb hole unit



Feeding unit/cross pasting



Status: November 2026

Format ranges for all TRIUMPH models

		TRIUMPH 2B	TRIUMPH 2-T8	TRIUMPH 3 MR	TRIUMPH e.BAG	TRIUMPH 5-F6	TRIUMPH 5 XB
Bag width	[mm]	70–230	80–280	105–320	180–460	180–460	320–540
Bottom width	[mm]	40–140	50–170	55–180	70–255	70–255	120–320
Cut-off length	[mm]	200–470	250–550	240–650	320–770	320–770	420–770
Roll width	[mm]	max. 770	max. 920	max. 1070	max. 1450	max. 1450	max. 1520
Roll diameter	[mm]	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300

		TRIUMPH 2B	TRIUMPH 2-T8	TRIUMPH 3 MR	TRIUMPH e.BAG	TRIUMPH 5-F6	TRIUMPH 5 XB
Bag width	[inch]	2.76–9.06	3.15–11.02	4.13–12.60	7.09–18.11	7.09–18.11	12.60–21.26
Bottom width	[inch]	1.57–5.51	1.97–6.69	2.17–7.09	2.76–10.00	2.76–10.00	4.72–12.60
Cut-off length	[inch]	7.87–18.50	9.84–21.65	9.45–25.59	12.60–30.31	12.60–30.31	16.54–30.31
Roll width	[inch]	max. 30.31	max. 36.22	max. 42.13	max. 57.09	max. 57.09	max. 59.84
Roll diameter	[inch]	max. 51.18	max. 51.18	max. 51.18	max. 51.18	max. 51.18	max. 51.18

The specified format ranges define the mechanical limits of the machine. The achievable formats depend on the specific application.

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