TRIUMPH 2-T8

Block bottom bag machine



Users of the **TRIUMPH 2-T8** are easily convinced of the machine's value by the servomotors and the **automation features** offered for **ease of operation.**



With the TRIUMPH 2-T8, developed in 2015, GARANT presents a block bottom bag machine which adapts perfectly to market requirements. Due to its extended cut-off length, the TRIUMPH 2-T8 is ideal for the increasingly small batch sizes and the quickly changing order situations. Numerous servomotors permit a high degree of automation. The TRIUMPH 2-T8 offers itself as a flexible machine with short set-up times.

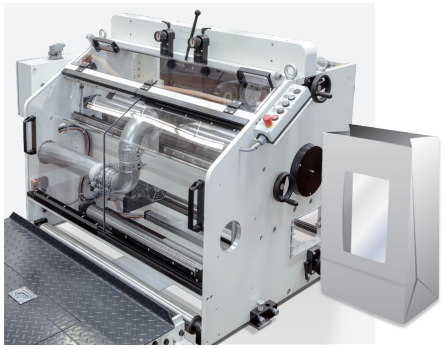
The TRIUMPH 2-T8 can be equipped with various additional devices as well as an inline printer to meet customer specific needs.

Format ranges for the TRIUMPH 2-T8

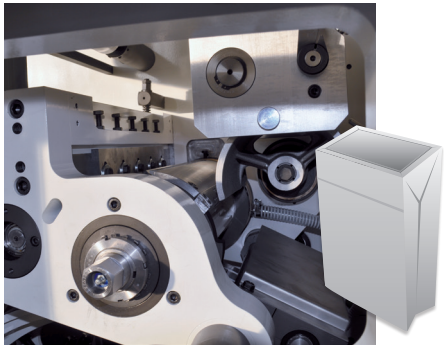
Bag width	3.15–11.02 inch	80–280 mm
Bottom width	1.97–6.69 inch	50–170 mm
Cut-off length	9.84–21.65 inch	250–550 mm

Optional additional devices

SERVO window die cut unit



Bottom patch unit



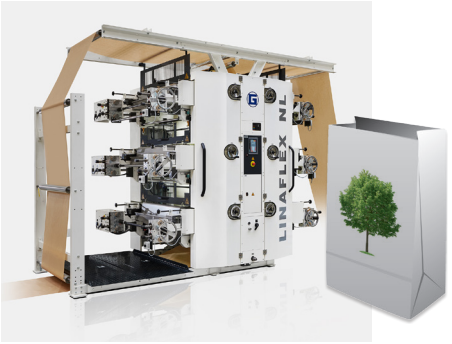
Flat or twisted handle unit



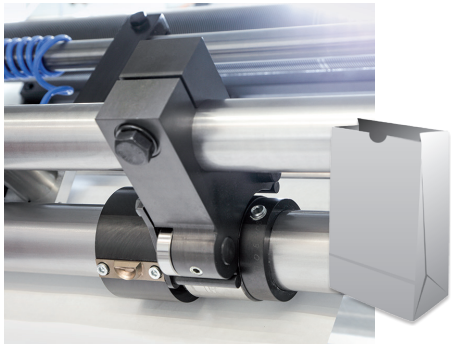
SERVO grip hole punching unit with reinforcement patch



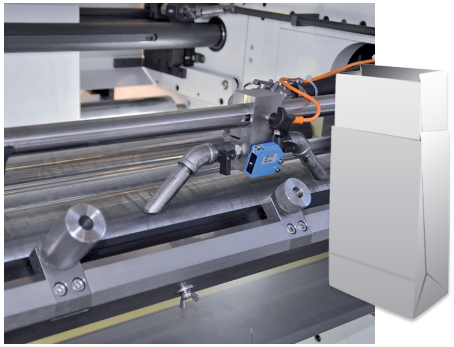
Inline printer LINAFLEX NL



Thumb hole unit



Feeding unit/ cross pasting



Status: November 2026

Format ranges for all TRIUMPH models

		TRIUMPH 2B	TRIUMPH 2-T8	TRIUMPH 3 MR	TRIUMPH e.BAG	TRIUMPH 5-F6	TRIUMPH 5 XB
Bag width	[mm]	70–230	80–280	105–320	180–460	180–460	320–540
Bottom width	[mm]	40–140	50–170	55–180	70–255	70–255	120–320
Cut-off length	[mm]	200–470	250–550	240–650	320–770	320–770	420–770
Roll width	[mm]	max. 770	max. 920	max. 1070	max. 1450	max. 1450	max. 1520
Roll diameter	[mm]	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300

		TRIUMPH 2B	TRIUMPH 2-T8	TRIUMPH 3 MR	TRIUMPH e.BAG	TRIUMPH 5-F6	TRIUMPH 5 XB
Bag width	[inch]	2.76–9.06	3.15–11.02	4.13–12.60	7.09–18.11	7.09–18.11	12.60–21.26
Bottom width	[inch]	1.57–5.51	1.97–6.69	2.17–7.09	2.76–10.00	2.76–10.00	4.72–12.60
Cut-off length	[inch]	7.87–18.50	9.84–21.65	9.45–25.59	12.60–30.31	12.60–30.31	16.54–30.31
Roll width	[inch]	max. 30.31	max. 36.22	max. 42.13	max. 57.09	max. 57.09	max. 59.84
Roll diameter	[inch]	max. 51.18	max. 51.18	max. 51.18	max. 51.18	max. 51.18	max. 51.18

The specified format ranges define the mechanical limits of the machine. The achievable formats depend on the specific application.

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