MATADOR NSL

Flat and satchel bag machine



The **MATADOR NSL** is the **ideal machine** for the manufacture of small and medium-sized flat or side gusset bags.



In 1998, GARANT took over the paper bag range from Windmöller & Hölscher, and since then has consistently further developed the flat and side gusset bag machines. Due to modern drive technology and different servomotors, the MATADOR NSL convinces users in the production of small and medium-sized bags.

Due to various innovations such as SERVO-controlled perforation or the patented bottom gluing process, the MATADOR NSL can adapt perfectly to individual production requirements.

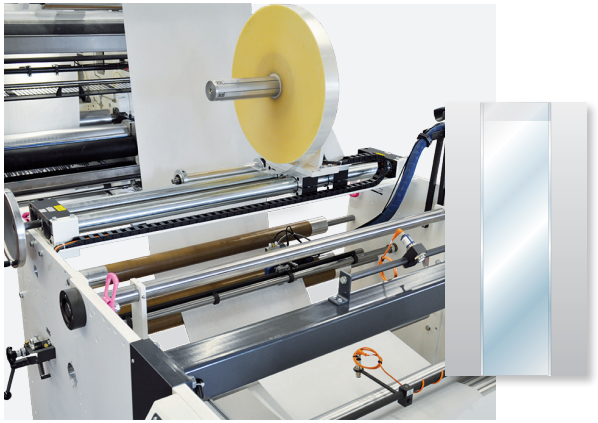
Today, the MATADOR NSL can be equipped with various additional devices and therefore used both for the production of conventional flat and side gusset bags and for highly complex window or panoramic bags.

Format ranges for the MATADOR NSL

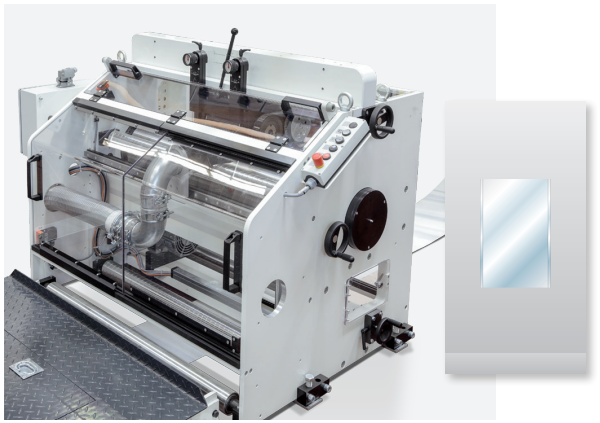
Bag width	2.36–20.08 inch	60–510 mm
Cut-off length	4.13–15.75 inch	105–400 mm
Max. side gusset (open)	5.51 inch	140 mm

Optional additional devices

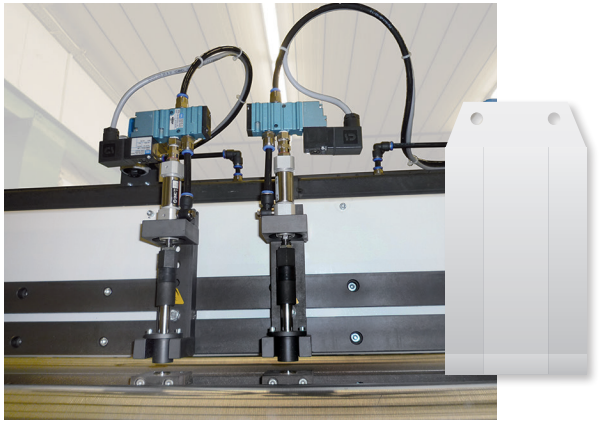
Window unit



SERVO window die cut unit



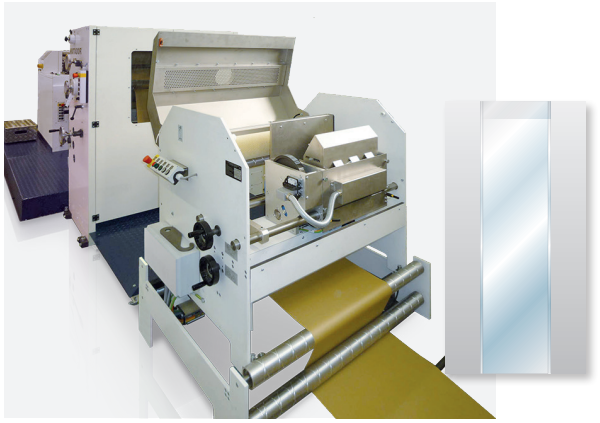
Electro-pneumatic punching unit



Inline printer LINAFLEX NL



Micro-perforation



Matador Twin



Status: November 2026

Format ranges for all MATADOR models

		MATASIM	MATADOR NG	MATADOR NSL	MATADOR NXB	MATADOR e.BAG	MATADOR e.BAG No Waste
Bag width	[mm]	60–280	60–380	60–510	60–510	60–510	60–510
Cut-off length	[mm]	105–560	160–760	105–400	160–760	300–700*	300–760
Max. side gusset (open)	[mm]	140	140	140	140	180	180
Production method		Single-web	Single-web	Single/dual-web	Single/dual-web	Single-web	Single-web

		MATASIM	MATADOR NG	MATADOR NSL	MATADOR NXB	MATADOR e.BAG	MATADOR e.BAG No Waste
Bag width	[inch]	2.36–11.02	2.36–14.96	2.36–20.08	2.36–20.08	2.36–20.08	2.36–20.08
Cut-off length	[inch]	4.13–22.05	6.30–29.92	4.13–15.75	6.30–29.92	11.81–27.56*	11.81–29.92
Max. side gusset (open)	[inch]	5.51	5.51	5.51	5.51	7.09	7.09
Production method		Single-web	Single-web	Single/dual-web	Single/dual-web	Single-web	Single-web

*bag length incl. flap

The specified format ranges define the mechanical limits of the machine. The achievable formats depend on the specific application.

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