

# TRIUMPH 5 XB

Block bottom bag machine



# The **TRIUMPH 5 XB** is the ideal machine for **large-format packaging and carrier bags** and offers a **user friendly touch screen control panel**.



Developed in the year 2014, the TRIUMPH 5 XB as the largest machine in the TRIUMPH series integrates itself seamlessly into the block bottom bag machine program by GARANT. Particularly suitable for the production of large-format carrier bags, the TRIUMPH 5 XB convinces its users through a high degree of automation, due to which relatively small order quantities can be economically produced! Numerous functions and adjustment options can be directly selected via a userfriendly touch panel.

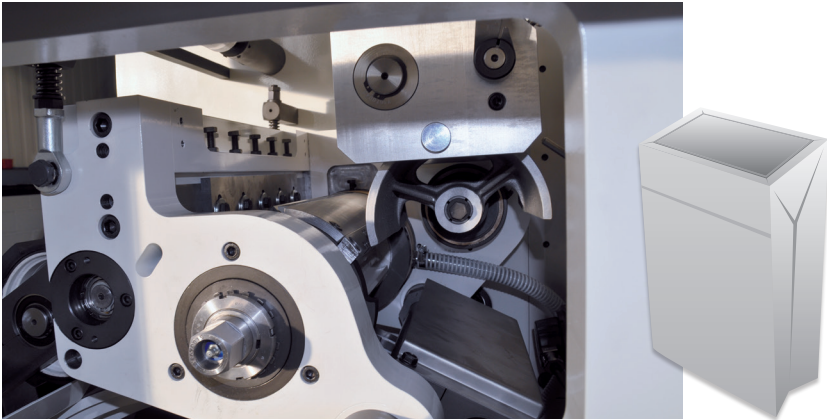
Like all machines in the TRIUMPH series, the TRIUMPH 5 XB can also be equipped with various additional devices and an inline printing mechanism. (Should the requirements change, retrofit solutions are feasible at any time due to the modular component construction!)

#### Format ranges for the TRIUMPH 5 XB

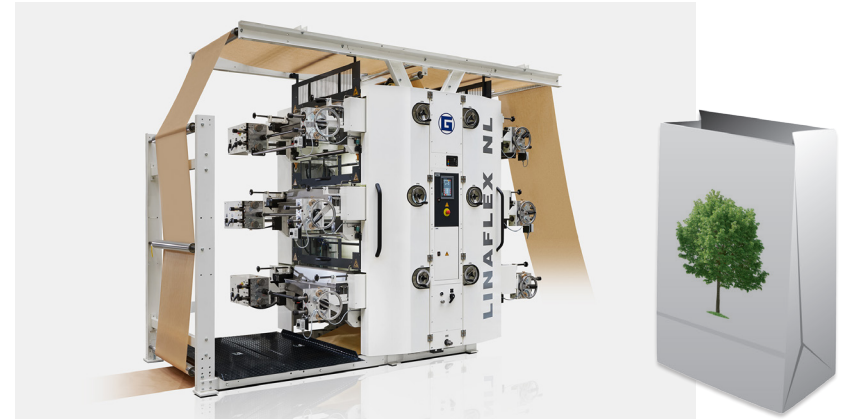
|                |                  |            |
|----------------|------------------|------------|
| Bag width      | 12.60–21.26 inch | 320–540 mm |
| Bottom width   | 4.72–13.78 inch  | 120–350 mm |
| Cut-off length | 16.54–30.31 inch | 420–770 mm |

# Optional additional devices

**Bottom patch unit**



**Inline printer LINAFLIX NL**



**Feeding unit/cross pasting**



**Flat or twisted handle unit**



# Format ranges for all TRIUMPH models

|                |      | TRIUMPH 2B | TRIUMPH 2-T8 | TRIUMPH 3 MR | TRIUMPH e.BAG | TRIUMPH 5-F6 | TRIUMPH 5 XB |
|----------------|------|------------|--------------|--------------|---------------|--------------|--------------|
| Bag width      | [mm] | 70–230     | 80–280       | 105–320      | 180–460       | 180–460      | 320–540      |
| Bottom width   | [mm] | 40–140     | 50–170       | 55–180       | 70–255        | 70–255       | 120–350      |
| Cut-off length | [mm] | 200–470    | 250–550      | 240–650      | 320–770       | 320–770      | 420–770      |
| Roll width     | [mm] | max. 770   | max. 920     | max. 1070    | max. 1450     | max. 1450    | max. 1520    |
| Roll diameter  | [mm] | max. 1300  | max. 1300    | max. 1300    | max. 1300     | max. 1300    | max. 1300    |

|                |        | TRIUMPH 2B | TRIUMPH 2-T8 | TRIUMPH 3 MR | TRIUMPH e.BAG | TRIUMPH 5-F6 | TRIUMPH 5 XB |
|----------------|--------|------------|--------------|--------------|---------------|--------------|--------------|
| Bag width      | [inch] | 2.76–9.06  | 3.15–11.02   | 4.13–12.60   | 7.09–18.11    | 7.09–18.11   | 12.60–21.26  |
| Bottom width   | [inch] | 1.57–5.51  | 1.97–6.69    | 2.17–7.09    | 2.76–10.00    | 2.76–10.00   | 4.72–13.78   |
| Cut-off length | [inch] | 7.87–18.50 | 9.84–21.65   | 9.45–25.59   | 12.60–30.31   | 12.60–30.31  | 16.54–30.31  |
| Roll width     | [inch] | max. 30.31 | max. 36.22   | max. 42.13   | max. 57.09    | max. 57.09   | max. 59.84   |
| Roll diameter  | [inch] | max. 51.18 | max. 51.18   | max. 51.18   | max. 51.18    | max. 51.18   | max. 51.18   |

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